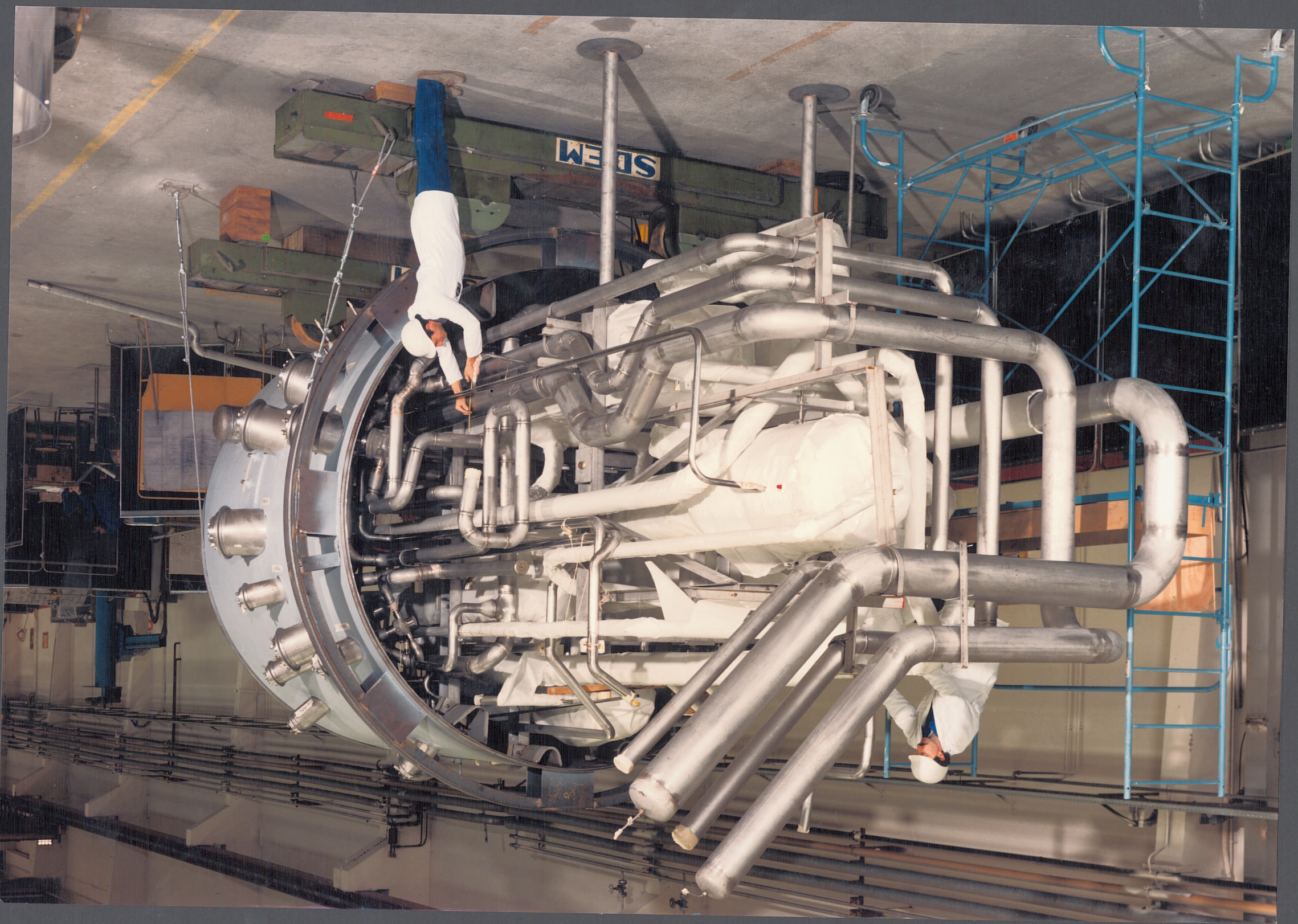
WELDS